

Aerotrac v2.50 Aviation MRO Process Control Software

Manufacturing – Part 21

www.tracware.com



Welcome to Tracware's Process Control Software

This brochure introduces you to Aerotrac v2.50 Aviation Manufacturing Process Control Software. It is designed to outline the commercial benefits of this functionally rich product when utilised in a Manufacturing organisation.

Tracware specialises in providing software solutions for the aviation manufacturing, maintenance, repair and overhaul (MRO) industry, including aircraft maintenance / modification and maintenance planning, engine / component overhaul, piece-part processing and repair and parts distribution.

Other brochures that cover these applications in greater detail are available from Tracware, and can be downloaded from the Tracware website.

We look forward to the opportunity of being of service to you.

Tracware's Pledge

To help your organisation to succeed by improving business processes and structuring workflow management, whilst maintaining a high degree of quality and control.

Tracware can help you to do this in two ways. Firstly, by providing functionality that helps you to regiment and discipline the processes within your business. Secondly, by collecting, sharing and reporting on data, enabling pro-active decisionmaking, and providing instant snapshots of how your business is performing.

Our aim is to provide the solutions you need to run your business more efficiently and profitably.

Unique Approach

Since its formation in 1999, Tracware has committed itself to providing software applications and a level of service and support that offer you unrivalled Value for Money.

Tracware has a long and proven record of delivering robust, stable and maintenancefree software solutions. Tracware's policies help Customers reduce the financial risk and disruption associated with system changes. These include fixed price implementations, staggered implementations, staged payment schemes, rental options and annual support contracts that include updates, data fixes and additional functionality at no extra cost.

The result is a reliable solution that works day-in, day-out, providing a high level of Customer confidence and satisfaction.



What is Aerotrac?

Aerotrac is a "fully-featured" off-the-shelf application that meets the specific needs of Aviation manufacturing and MRO service providers of all sizes.

It has functionality designed for the technical, commercial, logistical and financial requirements of any Manufacturing Organisation, and is a vital tool in helping to support your business activities.





Process Control

Designed by industry professionals through close co-operation with our global Customer base, Aerotrac has 'evolved' with Aviation manufacturing and MRO best business practices at its very core.

The application controls the business processes that are common to the Aviation manufacturing industry, instilling discipline, regimentation and control, enhancing management of resources, providing access to reliable data and Key Performance Indicators, whilst simplifying and improving the processing of everyday tasks.



Why choose Aerotrac ?

Aerotrac offers a unique concept: an affordable off-the-shelf software application designed to meet the needs of aviation manufacturing organisations - using best practice and with no hidden after-sales costs.

Aerotrac functionality has 'evolved' through the input of our Customers by including generic functionality requested by the Customer at no extra cost under the cover of the Annual Licence and Support Fee. The result of this radical approach is a robust, reliable and well-rounded product offering more functionality and value for your money than any other solution in its class.

Aerotrac operates on a modern, robust and well-supported Microsoft[®] SQL Server database, with an incredible track record of trouble-free operation, stability and low ongoing maintenance costs.

Aerotrac has functionality suitable for aviation businesses involved in any or all of the following related activities:

Manufacturing - Suitable for design and manufacture of components and assemblies with simple or highly complex Bill of Materials (BOM,s). Including MRP/MPS module for manufacturer's that require advanced sales forecasting to ensure no stock outage or delays with critical parts or deliverables.

Fixed Wing - Suitable for providers of Base and Line Maintenance services, aircraft modification and Continuing Airworthiness Maintenance Planning functions.

Rotary Wing - Suitable for maintenance services providers, aircraft modification and Continuing Airworthiness Maintenance Organisations, with functions designed to mirror the discrete operational requirements of rotary-wing aircraft as standard.

Engine Overhaul - Suitable for all types, from large gas-turbine to piston, offering complete management of inputs from the top-level engine assembly, down to the smallest piece-part processing requirement.

Component Overhaul - Suitable for a wide range of accessories and components including: Propellers, Undercarriage, Wheel and Brakes; IDG, Instruments, Avionics, Seats, IFE, Safety Equipment etc.

Parts Distribution - Suitable for Service Centres, Stockists, Brokers and general 'over-the-counter' parts sales.





Why choose Aerotrac?

Increase Profits



Aerotrac will improve every aspect of your Manufacturing business, providing data to analyse your KPI's, take measures to reduce costs, increase margins, improve performance and save both money and time. The soft ware will pay for itself.

Easy To Use

Aerotrac functionality follows intuitive steps, so that complex processes can be handled succinctly and accurately. Screens have a consistent layout, so users quickly learn and adapt. Each screen mirrors the processes within the business, ensuring discipline, clarity and control.

Data You Can Trust

Controlled data input produces reliable output. System defaults control the integrity of data that is entered, ensuring that vital information is not missed, thereby reducing the possibility of costly errors and improving quality.

Greater Speed and Security

Extensive drill-down functionality, single point of entry for most data, user friendly screens, and automated functions all contribute to rapid accomplishment of day-to-day tasks. Administrator-defined control of screen access ensures security and accuracy of data.

Outstanding Support

Aerotrac is delivered with total commitment from Tracware to ensure that soft ware will work for you, and meet and exceed your expectations. Tracware understands that your success will also lead to our success.



Aerotrac is a tool to help the users perform a multitude of laborious tasks simply and accurately. Enhanced visibility of technical, commercial, financial and logistical information improves communication, planning and decision-making, thus improving accuracy, speed and quality.

Return on Investment



Aerotrac offers the opportunity to make a rapid return on investment. The enhanced functions and improved visibility reduce duplication, and increase the speed at which accurate data can be collected and utilised. Aerotrac allows the opportunity to confidently expand the business into new areas.

Commercial Benefits



Access the data needed to identify the strengths and weaknesses within the business. Improve turn-time performance, provide better service levels, reduce costs, increase profit margins, enhance Customer communications, reduce disputed invoices and improve cashflow.

Value for Money



Aerotrac offers an unrivalled level of functionality at an affordable price, with no hidden costs. After-sales service levels are second to none, and support contracts provide genuine peace of mind. This all adds up to a package that offers unbeatable value for money.

Mobility

The availability of web-based functionality suitable for tablets and other hand-held devices that can be used when away from a pc or from base offer new levels of efficiency, freedom and flexibility.





Aerotrac is exceptionally robust and stable.



Aerotrac v2.50 - Feature Rich

Core Product – Parts Manufacture, Inventory and Financial Management including:

- Administration and Security
- Part Master Control
- Multi-level Bill of Materials (Kit List) Creation
- Master Routing Templates for Work Order Instructions, tools and drawings applicable to the manufacture of the part.
- Work Order Creation
- Works Order Scheduling
- Works Order Costing
- Auto Printing of various reports to complete the work pack
- Lower level Work Order creation
- Work Order Inspection processes
- Alternative / Superceded Parts option
- Stock Grouping
- Multi-Warehousing and Areas
- Default Bin locations for stock types
- Multiple Stock Conditions and Stock Types
- Drawing Library for control of engineering drawings and specifications
- Tooling Library and Register for control and maintenance
- Sales Order Processing
- Sales Quotations
- Sales Invoicing and Credit Notes
- Customer Details set-ups
- · Selling / Buying Prices, History and Defaults
- Purchase Order Processing, Stock, Commercial, Service, Process, Drop Ship and Warranty
- Request for Quotations for all Order types.
- Purchase 'Request To Order' process governed by financial levels of authority

- Returned Materials Processing
- Unit of Measure conversions
- Consignment Stock
- Exchange / Rotable / Capitalised Items
- · Personnel for timesheet requirements and time collection
- Nominal / GL Financial set-ups
- Multi-Currency and Multi-Tax regimes
- Track Accounts receivable
- Aged Stock / Slow-moving Stock Reports
- Stock Valuation reports including previous periods
- · Data Export of Sales, Purchase and Nominal Ledger transactions
- Full Batch and Serial Number Traceability
- Control of defects and discrepancies, vendor rating and inspection processes
- Issue, Change Control History
- Min / Max / Safety Stock Reporting
- Shelf Life Control
- Stock Allocations / Reserving
- FIFO / Select Batch Picking
- Order Expediting
- Purchase Invoice Processing
- Track Accounts Payable
- Release Certificate issue and control
- Quality Controlled Stock Receipt and Issue
- Links to Scanned Documents
- Status Board for viewing issues requiring action and review
- Reporting module with more than 100+ management reports



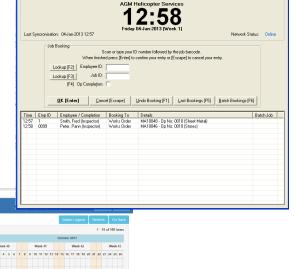
Aerotrac v2.50 -Modular

Supplementary Modules:

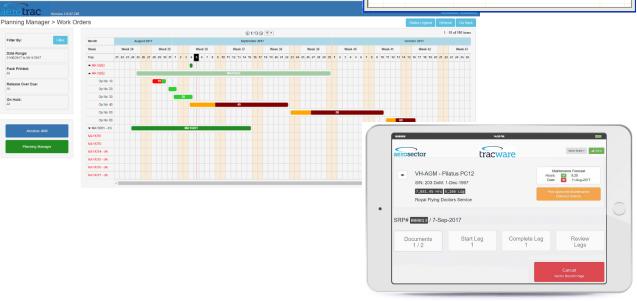
- · Contract Manager for estimating and advanced ordering
- Planning Manager for viewing production expectations
- Management of Accounts interface for passing cost of sales into industry standard financial packages
- MRO for managing maintenance, repair and overhaul of the organisation's parts capability listing
- AWI for viewing key data remotely and management of supporting actions for production needs
- Crystal Reports for dovetailing bespoke reports into Aerotrac
 Premium + reports menu
- Time Clock for booking labour hours onto works orders via barcode readers
- Time and Attendance and employee rostering
- Publications for controlling OEM documentation, safety bulletins, maintenance and parts manuals
- Shipping for organising packing lists and Intrastats
- MRP and Master Production Scheduling

← → C Oters

· Aerosector E-Tech log for submitting aircraft utilisation data



T Time Clock (Ver 2.00.01.11)





Company and Financial Setup

Company

Aerotrac v2.50 in its administration guise uses screen input to setup the company's fundamental attributes.

- Administrator Company Setup, User Setup, Permissions, Library of Notes, Import of Balances, Crystal Reports and Data Importer
- Commercial Customer Types, Estimates and Invoices, Holding Reasons, Regions and Sales Orders
- Finance Financial Setup, Ledger Codes and Period Details
- Materials Part Setup, Locations, Purchase Orders, Re-Order Drivers, Stock Areas, Stock Groups, Supplier Scopes and Warehouses
- Personnel Employee Details, Work Profiles, Personnel Setup
- Quality Supplier Details, Training and Accreditation Recording, Change Control, Approval Types, Audit Types, Certification, Stock Conditions, Drawing Types, Eligibilities, Fault Rejection Codes, Inspection Licence Types, Release Types, Supplier Scopes, Training Courses, Tooling Setup and Quality Reports
- Scheduling Work Centres
- Shipping Commodity Codes, Countries, Packaging Types, Shipping Types and Shipping Terms

Financial

Financial Setup enables the organisation to build a full set of Financial controls and Management Accounting Reports.

- Accounting Options and Stock Movement Categories
- Bank Details
- Freight Uplift
- Payment Terms
- Currencies
- Tax Codes
- Contract Categories
- Ledger Codes
- Analysis Codes
- Balance Sheet
- Profit and Loss
- Cost of Sales Codes
- Sales Default Codes
- Period Details



Manufacturing Core Setup

Part Master

The Part Master is the foundation for process control in Aerotrac v2.50 and is the key to the software's functionality, stability and versatility. It provides a unique reference point where basic defaults are stored for the part.

These defaults enforce discipline for how the part is processed throughout the organisation. There are some 80+ controls and data elements that determine a part's attributes.

- Administrator Company Setup, User Setup, Permissions, Library of Notes, Import of Balances, Crystal Reports and Data Importer
- Part Type Stock Part, Non Stock Item, Pre-Selected Kit, Modification and Tooling
- Header Details Part Number, Internal Code No, Description, Short Description, NSN, Stock Group, Commodity Code, Serialised Part, Shelf Lifed, Superseded by, Standard Part and Lot Controlled
- Supply and Issue Make, Dual Source, Buy, Manufacturer, Preferred Supplier, Stocking Units, Buying Units, Sub-Contract, Capitalised Item, Spareable, Controlled Floor Stock, COSHH Applicable and DGD Declaration Required
- Re-Order and Locations Re-Order Point, Re-Order Qty, Safety Stock, Default Stock Locations
- Engineering Display Drawing No, Drawing Issue, Route Master, Bill Of Materials Defined, Economic Batch Qty, Standard Cost, Last Serial No, Serial Prefix, Serial Suffix and Next Serial No
- Technical ATA Chapter References and Product Group
- Capability Management Release Types and Approvals
- Where Used
- Alternatives
- Life Details

Part No: NB-20-7163	✓ Type ? Alt Current: ✓ Capability Purchasing Management Defaults	Stock Save on Enguiry Cancel	Exit
ader Details Alternative	Supply & Issue Re-Order & Locations Technical Engineering Life Details Maintenance Tasks		
	Bill of Materials Parent		
Part No:	NB-20-7163	Type Standard Part:	
Internal Code No:	Superseded By:		
Description:	Flange, Side Frame	Non Stock Item:	
Short Description:		Pre-Selected Kit:	
		Modification:	
NATO No (NSN):	Stock Part	Tooling:	
Where Used:		GSE:	
Stock Group:	016 Consumables		
Commodity Code:	V	Status	
Serialised Part:		Current Part: 🗹	
PMA Part:		Lot Controlled:	
		Mod Status Control:	
Shelf Lifed:	Shelf Life: 0 Days	Phantom Part:	
Comment:		Verified:	
Document:			
Date Raised:	03-Jan-2008		
Last Updated:	01-Aug-2017 Tracware		



Manufacturing Core Setup

Bill of Materials (BoM)

The Bill of Materials defines the kit of parts for one manufactured item or assembly. Aerotrac v2.50 BoM is fully multi-level and, when defining a Works Order for a manufactured part or assembly, the BoM is imported.

The hierarchy is determined by adding parts or assemblies to the currently selected part.

The BoM is issue controlled and displays any associated drawing information.

T Bill of Materials					_	
Select BOM: NB-20-7165	nt Only ∫ 🗖 I	Design BoM 🛅 📷 🛛	🖿 🐨 🥖 🗙 📾 🗸	Di 🗸 📄	-	- 🕌 🕦
BoM Part No: NB-20-7165 - Frame, Er	ngine M	ounting Bracke	t			
NB-20-7165 - Frame, Engine Mounting Bracket 07-162024 - Ferrule × 10 3019909 - Nut × 10 AS3209-011 - Packing × 5 MS9085-02 - Bolt × 5 Image: NB-20-7163 - Flange, Side Frame × 1 MS16624-1037 - Ring, Retaining × 2	Int. Code: Description: Prod Group:	NB-20-7165 Frame, Engine Mounting Test2 - Test Product Grou NB-20-7165		Engineer: Date Raised: Updated By: On: Current BoM:	03-Jan Tracwar 25-Oct	r-2008
MS9085-01 - Bolt X 2 2024-T3751 3IN DIA - 2024-T3751 3IN DIA X 2.01 NDN-STOCK - Non-Stock Test Part X 1	 ○ 001 ○ 002 ○ 003 ○ 004 ○ 005 	Part No 07-162024 3019909 AS3209-011 MS9085-02 NB-20-7163 NON-STOCK	Description Ferrule Nut Packing Bolt Flange, Side Frame Non-Stock Test Part		Qty Per 10 10 5 5 1 1	
	Part No: Description: S'ceded By: Qty Per: Stock Type: Comment:	10 (Each)		ATA: 01	sory, CF	1 Overhaul: 🔽 6 Engine Series



Manufacturing Core Setup

Route Master

The Route Master is the default sequence of operations needed to manufacture a part/assembly right through the facility from raw material/part receipt through manufacture, final inspection and receipt to inventory.

The Route Master describes the steps or operations (Ops) that need to be followed to complete manufacture in accordance with the design authority. When defining a works order the Route Master can be imported to save valuable input time.

Defined in the Route Master:

- Op No for the sequence of operations which can be set as an inspection or sub-contract stage if required
- Op Instructions for summary narrative
- Work Centre for where the work is carried out
- Complete Instructions for full narrative on Op Instructions
- · Time Allotment for entering lead time and queue in days, setup time and run time per item in minutes
- · Drawing Required for targeting a specific drawing to the Ops
- Tooling Required for targeting a specific tool to the Ops
- · Engineering defaults for economic batch quantity, setup, build time, lead and queue for economic batch quantity

	ect Route: RN: Header Details	1027 🗸 ? U	Approved: V Live: Approved: Approved: All:		New	Build				Exit
Route	Route No	· DN1027	Issue No: 01	Form No: RN10	77	400	roundu 🖂	Approvo	r: Tracware	
		NB-20-7163		TOTTING. MILLO.	27		Group: Mo		1. Ifacware	
		Flange, Side Frame	×			Rework	Group. Mo	uncations		
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em	Workcentre	Instruction				Stage	Lead	Queue	Setup Time	Per Item
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020	M002 M003	Fabricate to Dra					1	0	00:00	01:00
030	MUU3 010	Machine the bit Sub contract				I/S	10	0	01:00	05:00
050	M004	Paint the bit				1/5	10	0	00:00	01:00
060	009	Final Inspection				I	2	1	00:00	01:00
nstruc	tion Details Co		Time Allotment Draw Workcentre: 009	vings Required Tooling		equired Engine	ering Defa	ults		
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	instruction. p	inal hispection							(S) Sub-C	on Stage: 🗹 on Stage: 🗌 est Stage: 🗌
		for Notes Library	* for full edit wind	ow						



Rapid, Efficient Production

Work Orders for Manufacturing Parts, Assemblies, Re-work and Aircraft Modifications

The creation and management of even the most complex manufactured items is made simple and quick in Aerotrac v2.50. A host of technical, logistical, progress and quality stages are available in a single area just a mouse click away. This allows the user to see at a glance the general health of the Works Order in question. Visible to the user are:

- · Header Information showing the important summary information about the Works Order at a glance
- Routing for the Ops needed to be carried out and their respective status
- · Parts Required for the materials listing needed to furnish the order and their source from inventory
- Drawings for those drawings required
- Tooling for those tools required
- · Sub-Contract Costs for the costs associated to Process Orders assigned to Sub Contractors
- · Misc. Costs for showing miscellaneous costs assigned to the order
- · Hold Details listing those reasons that have halted the order
- · Inspections listing the status of those Ops marked as inspection stages
- · Marshalling giving a representation of the logistical status of the Works Order kit

Select WO No: MA10262	✓ ? Live: All:		New B	uild		Shortage Report	Stoc <u>k</u> Enquir			E <u>x</u> it
eader Routing Parts Req	d Parts Issued	Drawings Too	ling Sub-Contra	ct Costs I	Misc Costs	Hold Details	Inspections	Permit/Concession	Diary Marsha	alling Labo
Works Order Details: Works Order No:	MA10262	Issue	No: 1		I	Priority Job:	Ord	er Status: Live: 🖂 Cano	elled:	Closed:
Date Raised:	25-Aug-2017	Tracware		[Allow Pic	ks / Labour]		Unposte	ed Costs
Last Updated:	31-Aug-2017	Ozan								
Engineer:	Tracware	~	•					On Hold: No	Days h	eld: 0
Warehouse:	WH003	✓ Hangar :					Sch	edule Dates:		
Unit Part No:	NB-20-7165	~	• ?					Pack Print	ed at Iss: 1	
Part Description:	Frame, Engine M	ounting Bracket	:					Pack Printed:	31-Aug-2017	Wk: 35
Works Order Title:							Re	eased to W/Shop:	31-Aug-2017	Wk: 35
Qty to Make:	10			Economic I		10		cheduled Release:		Wk:
Route No:	RN1028			Est. Lab	our Hours:	92.00				
Route Issue No:				TRT fror	m Routing:	38 Days	Pl	anned Completion:	30-Sep-2017	Wk: 39
BOM Drawing No:		~	• ?				Exp	ected Completion:	23-Oct-2017	Wk: 43
Drawing Issue No:	F 🗸	View View		[DR	10016	Sche	duled Completion:	24-Oct-2017	Wk: 43
BOM Issue No:	03									
								Work Ord	er Overdue!	
Release Type:	N/A	~	•							
Date Required:	30-Sep-2017	Kit Date	01-Sep-2017				Part	s Completed:	10	
Required For:	STOCK	\sim	Referen	ice:				Qty to Make:	10	
Order No:		✓ ?	Order Referer	nce:				Qty Complete: Oty to Stock:	0	
Comment:						91			0	
								Qty Scrapped:	0	



Rapid, Efficient Production

Works Order Process Pack

Tracware has developed a comprehensive yet simple way to produce Work Packs for Aerotrac v2.50, because many manufacturers require different things from their Works Order documentation. To cater for these needs we have created a suite of individual reports that can be chosen individually or grouped as a set, plus the option of allowing user defined forms.

Here are some core examples: Job Progress Sheet and Index, Routing Inspection Records and Parts Required:

hannar to	PROCESS PA MANUFACTURING W		MA10	
Part No: HB-20-7165		tion: Frame, Engine Mou		PRIORITY
Ony:10 Title:			-	- NORTH
ine:				
	CONTENTS	LIST		
Item: Form No:	Description			
1 ENG0002 2 ENG0003	Parts Required (Kit List) Routing (Including Barcodes if			
2 ENG0003	Job Progress Sheet and Index	appicable Jand hispection	record	
4 ENG0018	Complete Instructions			
5 EN00004	Drawings Required			
6 ENG0005	Tooling Required			
7 ENG0019	Rework Statement and Minor D	Deviations		
	PROGRESS S	HEET		
Qty: 10	Economic Batch Qty: 10	Date Raise	d: 00-Jan-2013	Wk: 01
Route Naster: RN1028	Issue: 1	Require	d: 09-Feb-2013	WA: 05
BoM Drawing: 789	Issue: 2	Suggested Releas	e: 07-Jan-2013	WM: 02
Planner: Tracsare	BoM Issue: 03	Released to W/Sho	p: 04-Jan-2013	Wk: 01
Required For: Stock		Scheduled Completio	c) 08-Eeb-2013	WK: 05
	0002)	Estimated Labor Total TR	r: 32 Hour	
		Estimated Labor Total TR	r: 32 Hour	
Release Type: NA(CAA)	SHORTAG	Estimated Labor Total TR	r: 32 Hour T: 25 Days	
		Estimated Labor Total TR	r: 32 Hour T: 25 Days	e Due:
Release Type: NA(CAA)		Estimated Labor Total TR	r: 32 Hour T: 25 Days	
Release Type: NA(CAA)		Estimated Labor Total TR	r: 32 Hour T: 25 Days	
Release Type: NA(CAA)		Estimated Labor Total TR ES <u>Op. No. Source:</u>	r: 32 Hour T: 25 Days	
Release Type: NA(CAA)		Estimated Labor Total TR ES <u>Op. No. Source:</u>	r: 32 Hour T: 25 Days	
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Release Type: NA (CAAC	SHORTAG	Estimated Labor Total TR <u>92.Nx</u> <u>Source</u> : <u>92.Nx</u> <u>Source</u> : <u>93.Nx</u> <u>Source</u> : <u>93.Nx</u> <u>Source</u> : <u>93.Nx</u> <u>Source</u> : <u>93.Nx</u> <u>Source</u> : <u>93.Nx</u> <u>Source</u> : <u>93.Nx</u> <u>Source</u> : <u>94.Nx</u> <u>Source</u> : <u>95.Nx</u>	r: 32 Hour T: 26 Days 	<u>e Due:</u>
Release Type: IVA(CAAC	AUTHORISA	Estimated Labor Total TR <u>Do No. Source:</u> 	r: 32 Hour T: 26 Days Date:	<u> </u>

PROCESS PACKAGE MA10048 RDER ut No: HB Oty: 10 Title: Mounting Routing Route No: RN102 ng Setup Tin ve): Time Per Ite Op Work No: Centr 1010 Show T RT : 1 RT:10 TRT:2

tra cosarel	PROCESS PA MANUFACTURING W	ORKS ORDER		100	48
Part No: NB-20-71 Oty: 10 Title:	65 Descrip	xion: Frame, Engine Mounti	na	PR	IORITY
	Parts Red	uired			
item Part No: No: Internal Code	Description: No: Comment:	Per bem Per Order:	Qty this Job	Units:	Redd Op No:
0001 07-162024	Femule	10	100	Each	
0002 3019909	Nut	10 0	100	Each	
00D3 AS3209-011	Packing	s 0	50	Each	
00D4 MS16624-103	F Ring, Rataining	2	20	Each	
0005 M59085-01	Bolt	20	20	Each	
0008 M59085-02	Bolt	s 0	50	Each	

Other documents include:

- Finished Goods and Certificate of Compliance
- Complete Instructions
- Drawings Required
- Tooling Required
- Rework Statement and Minor Deviations
- User Defined as required



Use Your Resources

Inspection

Managing inspection stages is vital in manufacturing Organisations and Aerotrac facilitates these checks and balances with a dedicated section for Works Orders. Only the users with the necessary authority can process inspection stages.

Works Order Inspection	- 0 %
Select Order: MA10263 V ? Live: V Wareh	Release Certificate Works Orders Save or Caricel
Works Order Details: Works Order No: MA10263 Issue No: 1 BOM Issue No: 02 Part Number: NB-20-7163 Part Description: Flange, Side Frame	Live: Release Date: 04-Sep-2017 Qty to Make: 3 Closed: Date Required: 04-Sep-2017 Qty Complete: 3 Cancelled: Stock Batch No: Qty to Stock: 0 Qty Scrapped: 0
BOM Drawing No: NB-20-7163	Drawing Issue No: G Latest
Op Workcentre Instruction 0040 Sub Contract Sub contract 0060 Inspection Final Inspection	Final Passed Failed Inspected Inspected By Status No 3 04-Sep-2017 Edney, Terry Yes 3 04-Sep-2017 Edney, Terry
Inspection Detail: Op No: 0060 V Workcentre: 009 I Instruction: Final Inspection Final Inspection Comment: Qty: 3 Passed Date: 04-Sep-2017	Inspected By: Edney, Terry
QU: 3 passed Date: 04-Sep-2017 Updated: 04-Sep-2017 Tracware Add Cancel Inspection	Inspected By: Edney, Terry V Employee ID: P7003 Select All Select None Preview Print



Improved Visibility

Inventory Management

Disciplined inventory management is fundamental to the success of any organisation holding and consuming inventory. Aerotrac v2.50 gives the user a suite of tools to monitor and manage inventory. All part receipts and issues are carefully controlled to give accurate and fully traceable transactions.

- Multiple Warehousing allowing transfer of parts between bases
- Detailed batch and serial number trace
- · Multiple stock types; new, serviceable, overhauled, consignment and unserviceable
- Stock group and item (ABC) classification
- Ageing stock analysis
- Perpetual inventory counting
- Re-order reports
- Shortage reports
- Usage history
- Complete stock detail information at a glance

Part No: NB-20-716	5	✓ ? Alt	Current: 🗹 属 All: 🗌	Warehouse: All	~	Purcha Defau		<u>P</u> art Master	Materials <u>T</u> race	E <u>x</u> it
tail Orders and Quo	tes Allocations	and Demands Mo	vements Batch De	etails Consignments	Usage Summ	ary				
							lternativ	es:	Search Aerop	arts Locator
Part No:	NB-20-7165		Internal Code	No:		—	Part No		*	Free
Description:	Frame, Engine M	Iounting Bracket				ľ				
		-								
Superceded by:			Preferred Sup	plier: Make						
ATA Code:	01/01/01	Unassigned/Unas	signed1/Unassigne	d						
Stock Group:	016	Consumables								
Product Group:	Test2	Test Product Gro	oup							
Where Used:			Commodity C	ode:					(* - Directly Inte	erchangeable)
Stocking Units:	Each		Buving U	Inits: Each			inancial			
								Years Selling		£0.00
Comment:								as of 29-Jun Years Selling		£695.97 £0.00
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Process-led Functionality

Purchase Order Processing

Aerotrac v2.50 processes the supply chain for all materials needed to support manufacturing and infrastructure demands. The product will manage each supplier for suitability and scope of supply.

- Purchase Orders for Stock, Non-Stock, Service, Sub-contract Repair, Process Orders and Drop Shipment
- Request for Quotations (Morphed into Purchase Orders upon acceptance)
- Request to Order process controlled by pre-defined financial levels of authority (Morphed into Purchase Orders upon acceptance)
- Supplier Auditing
- Warehouse(s) specific if multiple warehouses implemented
- Fast track goods receiving function
- Account history
- Diary

T Purchase Orders								- 0	23
Type: P/O Stock	Select No:	✓ ? Live: ✓ All: ○]	Stock Order		Stock Enq <u>u</u> iry	Save or Cancel		
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Save Time – Use Your Data

Status Board

The Status Board provides real-time snapshots of the most vital information that affects your business. As an electronic in-tray it saves the user the need to print various paper reports for further action. The Status Board provides a graphical representation of some key areas that require users to follow up. From the Status Board the user can automatically process potentially laborious everyday tasks.

- Stock Automated re-ordering of parts below minimum stock levels. Simply tick the boxes, click 'Order Items' and the Status Board automatically creates a Purchase Order or adds to an existing one
- Shelf Life Stock / Tool Calibration expiry control customisable alerts to flag parts and tools about to expire, with the ability to auto-generate internal or external orders
- Demand Identification and automated ordering of material shortages reviews material shortages for Manufacturing Orders across the business, including analysis of alternative stock and inventory in other warehouses
- Available / Unallocated Stock simple automated allocation or FIFO of stock to Works Orders and Sales Orders
- Overdue Deliveries Auto-generate expedite requests to vendors for swift progress chasing
- Scheduling Colour coded 'traffic light' screen to indicate the status of work in progress (WIP)
- Invoicing Displays Sales and Purchase invoices for settlement
- Shipping Displays packing list/delivery note status
- Requests Displays general actions requiring users' attention

AeroTrac Main Menu - AWI	Platin	um "	ersion 2.5	0.09.03			π	uesday ()5-Sep-201		ware k 36)	<u>L</u> og Off	Qu	it
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Peace of Mind

Financial Controls

Financial controls are made simple, automated and secure. Aerotrac v2.50 provides audit-trail type reporting to facilitate easy reconciliation. All Sales, Purchase and Nominal Ledger transactions are managed by default settings, including summary and detailed Work in Progress and Cost of Sales reports. Aerotrac has 50+ standard financial reports providing the Customer with a means to track costs, revenue and profitability on all production activity.

- Data transfer to Standard Accounting Solutions (restrictions may apply)
- Financial Holds
- Stock Valuation
- Ageing Stock reports
- GRNI reporting / Stock Accrual
- Instant WIP valuation
- Detailed Cost of Sales reporting
- Purchase Invoice / Sales Invoice posting
- Nominal Journal feature
- Simple Period End routine
- Capitalised Asset control

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	FINPE0001 Pr	Unposted Project Invoices				
	FIN0050PE_C	Closed Orders/Projects with costs in WIP				
	FIN0050PE_I	Invoiced Orders/Projects with costs in WIP				
	FIN0038PE	Parts Received Not Invoiced				
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Data Collection – Aerotrac has it covered

Time Clock Bar-coded Time Collection

If you want to record labour on your production activity then AeroTrac has that covered with the interfacing TracWare 'Time Clock' application. Time Clock (installed on any client PC with a bar code reader) is capable of recording all time booked to Works Orders at operation (Op.) level. This dovetails into Aerotrac v2.50 and provides Management with real-time progress on Works Orders.

Op Work No: Centre

Instruction:

Features include:

- · Complex Work Profiles for those organisations that have multiple shifts
- On Off shift booking
- Day and Night shift booking
- Auto Tea Break deductions
- Non Productive bookings
- Absence / Holiday recording
- Batched booking
- Enforced booking to tasks

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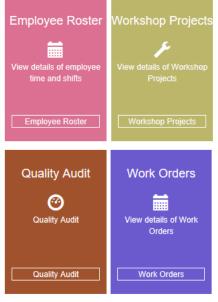
Routing



Visualise It

Planning Manager

An optional integrated module for Aerotrac v2.50[™]. Used for Production Management to instantly visualise the health and progress of Works Orders. With a drill-down capability at individual Op. level, the user can evaluate at each step where intervention is required. Colour coded to show the state of progress, shortages, labour bookings, tools and bottlenecks.



Additional Modules include:

- Employee Rostering managing workers activities based upon availability and qualification
- Quality displaying Supplier, Internal Audit schedules
- Workshop Projects graphic display of progress and bottlenecks

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Contact Tracware

Brochures

If you would like more information on our software, please contact us and let us know what area of the industry you are involved with and we will send you the relevant information. Alternatively, you can download brochures in a PDF direct from our website.

Demonstrations

If you would like a demonstration of the software, we would be delighted to arrange a visit at your convenience. Alternatively, we can arrange for an 'on-line' demonstration for overseas interest.

info@tracware.com

www.tracware.com